

KANCA METAL SHEARS



Safety information

- Misuse of shear can cause serious injury to eyes, hands,...etc
- In order to ensure safety, shear must be set up and used properly.
- Please read, understand and follow all instructions given in this safety information sheet before setting up and using the shear.
- Always wear eye, face protection and use other necessary safety wear while working with the metal shears.

Metal Shear user's manual

- Make sure that you bolt your sheet metal shear safely and securely to a suitable platform.
- Remove the safety pin before operating the shear. Stand at a safe distance from the cutting area during operation. Always wear hand and eye-protection.
- Do not use the shear without the support and always adjust for workpiece thickness.
- To prevent wear on blades and other moving parts always lubricate on regular basis.
- Do not alter lever arm length (or use excessive force) as this may impair cutting capacity and/or damage the shear.
- Shear blades are factory-set with appropriate working clearance.
- Do not use the shear to cut materials above the permissible limit specified on the label.
- Shears are designed to cut St 50 or equivalent material with max. hardness of 150 HB. Higher hardness or stainless steels are not permitted.
- While sharpening worn blades make sure cutting angles are preserved.

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KANCA
DESIGN • FORGE • SAFETY

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